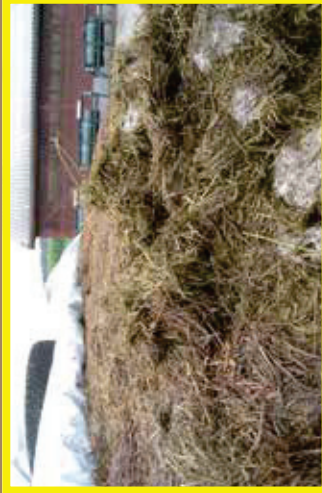


## Source

**Compaction**

- bulk density ?
- Crude fibre grass silage > 25 % ?
- chop length grass silage > 4 cm ?
- chop length maize silage > 7 mm ?
- DM-content grass silage > 40 % ?
- DM-content maize silage > 35 % ?

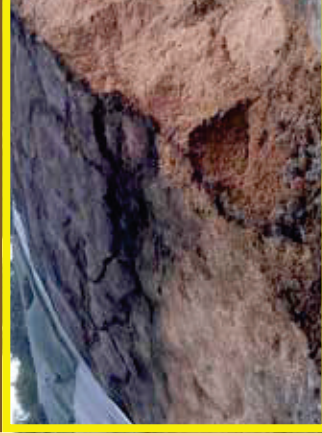
**Solving this problem**

- slower harvesting
- filling of two separate clamps
- earlier harvesting
- less wilting time
- control of wilting process
- optimize compaction

## Source

**Covering**

- foil quality ?
- foil thickness ?
- tires, mats ?
- cross barriers ?
- perforated foil ?

**Solving this problem**

- to look after quality of covering materials
- clamp covering with system
- regulary control of airtightness

## Source

**Feed out speed**

- Summer < 2,50 m / week ?
- Winter < 1,50 m / week ?

**Solving this problem**

- increasing of feed out speed
- preparation of winter and summer clamp
- adapting of clamp geometry
- usage of silage additives

## Source

**feed out**

- aerated clamp side?
- fixation of covering materials (air-pumping)
- wind direction?
- clamp design?
- foil fluttering?

**Solving this problem**

- adaption of feed out strategy
- protection of aerated clamp side
- fixation of covering materials